



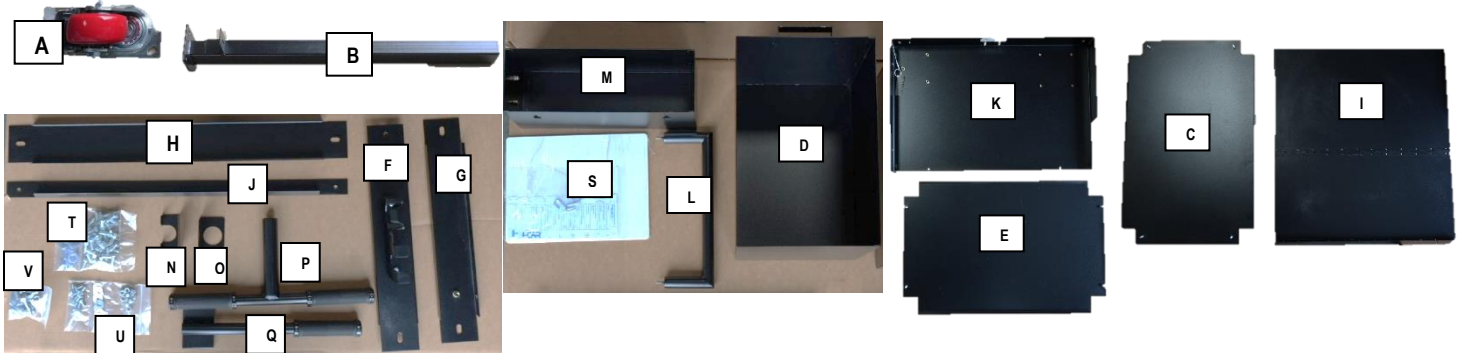
GWS WELD CART ASSEMBLY INSTRUCTIONS

This product is manufactured by Goliath Carts, LLC.
P.O. Box 891210
Temecula, CA 92589
Toll Free: 866.694.2278

GOLIATH GWS WELD CART ASSEMBLY INSTRUCTIONS

Part #	Qty	Description
A	4	Locking Casters
B	4	Upright Legs
C	1	Bottom Shelf
D	2	Large Buckets with Handle
E	1	Middle Shelf
F	1	Side Support with Tool Holder
G	1	Side Support w/o Tool Holder
H	1	Back Support Bar
I	1	Side Shelf
J	1	Side Shelf Support Bar
K	1	Top Shelf

Part #	Qty	Description
L	1	Handle
M	1	Coupon Cooling Bucket
N	1	Tool Holder (Torque Bar)
O	1	Tool Holder (T Bar)
P	1	T-Bar
Q	1	Torque Bar
R	1	Vise (Not pictured below)
S	1	RO Holder
T	Misc.	9/16 Nuts, Bolts, Washers
U	Misc.	7/16 Nuts, Bolts, Washers
V	4 ea	Nuts, Bolts, Washers for Vise



Tools Needed:

- 7/16" and 9/16" Socket

STEP 1: Stand all four Upright Legs (B) up. IMPORTANT Make sure all holes on legs are facing the outside of the cart.**

1. Place the Bottom Shelf (C) with the lip facing upward into the holes on the bottom of the legs (B).
2. Tighten with four 7/16" nuts and washers (U).



STEP 2: Add Side Support pieces (F,G) and Back Support piece (H) for middle shelf using six 9/16" bolts. IMPORTANT Make sure holes are facing upward on support pieces (F,G).**

1. Add the middle shelf (E) and give it a good slap into the support piece holes.
2. Secure middle shelf with four 7/16" nuts and washers.



STEP 3: Install Side Shelf Support Bar (J) and Top Shelf (K).

1. Use 2 7/16" bolts and washers to secure side shelf support bar (J) on side of cart.
2. Add the Top Shelf (K) to the top of the cart and secure with eight 9/16" bolts and washers.



STEP 4: Flip cart over to install locking casters (A).

Note: You may tighten any hard-to-reach nuts at this time.

1. Add four casters (A) with remaining sixteen 9/16" nuts, bolts and washers and tighten.



STEP 5: Flip cart back over and install handle (L) with remaining two 7/16" nuts.

1. Add side shelf to side of cart as seen with two 7/16" bolts. It may take two people to hold and assemble this piece.



STEP 6: Add Coupon Cooling Bucket (M), as well as BOTH tool holders(N,O) (torque bar holder (N) on the side of the cooling bucket (M) and T-bar (N) holder on the top side of cart using 7/16" bolts and place tools (P, Q).

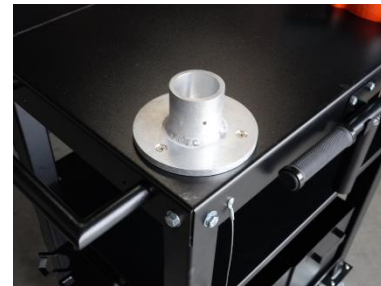


STEP 7: Add Vise (R) and RO Holder (S) and tighten with bolts labeled “Vise” and place Large Buckets (D) on Bottom Shelf (C).



STEP 7: OPTIONAL: Install Upper Weld Stand Arm

1. Install donut on top of weld cart.
2. Place coupon arm on weld stand upper and tighten all wing bolts.



YOUR GOLIATH CARTS - GWS CART ASSEMBLY IS NOW COMPLETE.

PLEASE REVIEW ALL SAFETY INSTRUCTIONS!

We have FAQ's, Installation Videos and Technical Documents Online

Visit us online at www.goliathcarts.com